

## FreshGuard Antiperspirant Wipes

### Wipes: Alcohol-free, Oil-in-Water Emulsion, Sprayable

Formulation 00525

#### ATTRIBUTES

- Cold Processing
- Fresh effect
- Reduced Tackiness
- Reduced White Residue
- Substantivity
- Alcohol-free
- Oil-in-Water Emulsion
- Sprayable

#### DOW CORNING® PRODUCTS

- Dow Corning® CE-9100 Volatile Fluid Emulsion

Ingredient	Wt. %	Trade Name/Supplier
<b>Phase A</b>		
1. Cyclopentasiloxane (and) PEG-12 Dimethicone (and) Sodium Laureth Sulfate	50	Dow Corning® CE-9100 Volatile Fluid Emulsion
<b>Phase B</b>		
2. Farnesol	0.3	Farnesol / Symrise
3. Deionised Water	37.7	
<b>Phase C</b>		
4. Aluminum Sesquichlorohydrate	10	Reach ? 301 Solution / Reheis, Inc.
5. Perfume	1	Sporty / Firmenich
6. PPG-26-Buteth-26 (and) PEG-40 Hydrogenated Castor Oil	0.5	Solubilisant LRI / LCW Sensient
<b>Phase D</b>		
7. Preservative (choice)	0.5	

#### Procedure

1. Mix phase A ingredients together.
2. Add Phase B ingredients in order
3. Mix ingredients of Phase C together.
4. Add phase C with mixing.
5. Add phase D and mix.

#### Variations

Alternative Dow Corning® Products have not been tested as of this printing.

#### Stability

Stability data for this formulation has not been established.

#### External Reference Material

Mens Grooming November 2003. Experience the difference - Fragrance April 2004. Underarm Solutions January 2005.

#### Dow Corning® Application Patents

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