

## Low VOC Antiperspirant Aerosol Aerosol: Dry Feel, Low VOC

Formulation 00634

### ATTRIBUTES

- Reduced Wetness
- Dry Feel
- Low VOC

### DOW CORNING® PRODUCTS

- Dow Corning® 245 FLUID
- Dow Corning® 200 FL 50 CS

Ingredient	Wt. %	Trade Name/Supplier
<b>Phase A</b>		
1. Cyclomethicone and Quaternium-18 Hectorite and SD Alcohol 40	14	Bentone Gel VS-5 / Rheox, Inc.
2. Dimethicone (and) Trisiloxane	30	Dow Corning® 245 FLUID
3. Dimethicone	5.5	Dow Corning® 200 FL 50 CS
<b>Phase B</b>		
4. Aluminum Chlorohydrate	10	Reach ? 103 / Reheis, Inc.
<b>Phase C</b>		
5. Fragrance	0.5	
<b>Phase D</b>		
6. Isobutane	40	

### Procedure

1. Combine phase A ingredients and mix for 10 min until homogeneous using a Lightnin overhead mixer or equivalent.
2. Add phase B slowly and mix until homogenous (10-15 min).
3. Add phase C and mix 5 min.
4. Place mixture into a suitable container and charge with phase D as specified.

### Variations

245 FLUID can be replaced with 2-1184 FLUID

### Stability

Stability data for this formulation has not been established.

### External Reference Material

Formulation developed by Reheis, Inc.

### Dow Corning® Application Patents

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