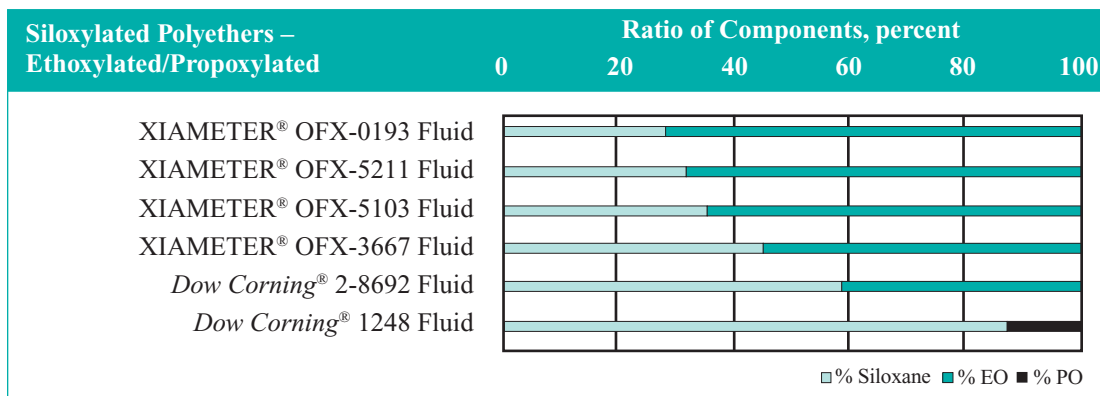


## Siloxylated Polyethers – EO or PO

Siloxylated Polyethers – Ethoxylated or Propoxylated	Polymer Type	End Cap	% Siloxane	% EO	% PO	Molecular Weight	Visc., cSt	HLB- EO	CER
XIAMETER® OFX-0193 Fluid	Graft	OH	28	72	0	3,100	425	12.3	0.32
XIAMETER® OFX-5211 Fluid	Graft	OH	32	68	0	600	40	11.5	0.43
XIAMETER® OFX-5103 Fluid	Graft	OH	35	65	0	2,500	260	10.5	0.57
XIAMETER® OFX-3667 Fluid	ABA	OH	45	55	0	2,200	350	9.2	0.56
<i>Dow Corning</i> ® 2-8692 Fluid	ABA	OH	59	41	0	1,900	180	7.5	1.01
<i>Dow Corning</i> ® 1248 Fluid	Graft	OH	87	0	13	6,100	170	0.0	5.69



Siloxylated Polyethers – Ethoxylated or Propoxylated	Aqueous Surface Tension, dynes/cm			Aqueous Cloud Point, 1% Weight Solution
	0.10%	0.01%	0.001%	
XIAMETER® OFX-193 Fluid	28.9	31.7	38.0	83.0
XIAMETER® OFX-5211 Fluid	21.0	23.4	36.5	< Room Temperature
XIAMETER® OFX-5103 Fluid	27.8	29.7	45.2	50.0
XIAMETER® OFX-3667 Fluid	32.5	37.6	56.4	< Room Temperature
<i>Dow Corning</i> ® 2-8692 Fluid	37.2	39.8	59.1	< Room Temperature
<i>Dow Corning</i> ® 1248 Fluid	32.0	37.9	44.9	Insoluble

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